



**Integrated
Fabric
Resource**

Where complete soft packaging solutions come together.

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Integrated Fabric Resource

specializes in the custom design and manufacture of fabric pouch assemblies, tote liners and bin liners for in-process, expendable, and returnable material handling systems.



We provide customers with innovative solutions for their material handling needs and product protection. Our products are used in handling a broad range of manufactured parts of truck and automotive interior and exteriors, appliances, electronics and other parts with class-A and other special handling requirements.

As a leader in soft returnable packaging design and manufacturing we are committed to helping our customers create the most effective packaging solution for their needs.



Engineered Industrial Fabric Dunnage & Packaging Systems

Returnable Shipping Racks • WIP Racks
Collapsible Tote Liners • Large Returnable Liners
Expendable Tote & Bin Liners



616-772-2052
www.ifrinc.com

te package

From initial concept to final conveyance, **Integrated Fabric Resource** offers the most comprehensive design and manufacturing in soft packaging.

As our current clients know: Relying on one, trusted source for your complete packaging needs maximizes **efficiency** and **cost effectiveness**.

Engineered Design Concepts—Quick

With just a sample part or CAD Data, a description of your desired conveyance system, and the number of parts in the pipeline, we can provide you with a concept drawing in five days or less.

Rapid Prototyping

With an approved concept, prototype samples can usually be delivered in five days or less.

Quality Manufacturing

We manufacture the products that we design! No middle-men. Bottom line: you are assured the highest quality product every time. Our engineering and manufacturing systems are ISO 9001-2000 registered.

Program Management

We provide turn-key solutions, including comprehensive design, prototyping, manufacturing and delivery for all segments of your supply chain. Delivered to meet the specifications of the project.





Your Parts



Design & Engineering

(ISO 9001-2000 Registered)



Where complete soft pac

Our comprehensive approach means no packaging problem

Why Fabric?

packaging solutions come together.

Your Complete Solution



(ISO 9001-2000 Registered)



Manufacturing

is too tough to solve.



• It's Flexible!

- Returnable system eliminates all expendable materials
- Dunnage will collapse and self-contain within a tote or bulk unit.
- Fabric solutions can easily be created to utilize existing containers or rack units
- Increased part nesting capability
- Reduced need for specialty films, coatings or protective packaging on parts
- Class A Surface Protection
- Reinforced Strength and Durability
- Mold and Mildew Resistant
- UV Protection
- Various Weights
- Cost Effective
- No tooling Cost



Zeeland, Michigan
Corporate
Headquarters
& Manufacturing

Ontario
Sales Office

Detroit, Michigan
Sales Office

Tennessee
Sales Office

616-772-2052
Call Today!
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North American Locations

IFR services all of North America, with sales representatives in the field ready to:

- Learn your unique manufacturing process.
- Evaluate your in-process, returnable and expendable packaging needs.
- Begin to design a custom solution that fits with the way you manufacture and ship, taking into account such factors as:
 - Class A specifications
 - Your unique line-side requirements
 - Your unique shipping requirements
 - Necessary nesting or other specialty capabilities

OP

Open up to a **world** of possibilities



You do your part. We'll handle the rest. Virtually any part type, size, or dimension can be safely and efficiently handled by our custom designed fabric packaging systems. Below is a partial list of the types of parts for which we've designed and manufactured effective handling solutions.

VEHICLE INTERIOR

- Door Panel
- Door Handle
- Door Inner Module
- Door Bolster
- Door Substrate
- Door Armrest
- Overhead Console
- Visor
- Grab Handles
- Headliners
- Hard trim/Garnish
- Trim
- A-pillar upper & lower
- Scuff plates
- B-pillar upper & lower
- C-pillar upper & lower

- Side wall trim - SUV/Van
- Lift gate package - lower
- Lift gate package - upper
- Body Wire Harness
- Hand Parking Brake
- Foot Parking Brake
- Foot Pedals
- Air Bag Modules
- Steering wheel
- Side - door
- Side - overhead
- Passenger - IP
- Seat Belts
- Seat Belt Retractors

- Shelf Panel
- Trunk/floor system components
- Instrument Panel
- IP Substrate
- Glove box Assembly
- IP Cluster
- Center Stack
- Components
- Knee Bolster
- Front Seat
- Components
- Armrest
- Plastic trim pieces
- Headrests
- Floor Console
- Floor Console

- Components
- Rear View Mirror
- IP Harness
- Interior window halo

VEHICLE EXTERIOR

- Side View Mirror
- Front Fascia
- Rear Fascia
- Body Side moldings
- Headlight assembly
- Lamp lens
- Lamp housing
- Tail lamp assembly
- Lamp lens
- Lamp housing
- Wheel cover

- License plate garnish assembly
- Rear Spoiler
- A/B/C pillar plastic trim
- Door Handles
- Exterior Halo
- Luggage Rack
- Components
- Front Grille
- Cowl Grille
- Rocker Panels
- Front and Rear Wheel Flares

VEHICLE MISC.

- Engine Harness
- Miscellaneous Wire Harnesses
- Painted steel pieces
- Plastic Engine Cover
- Under-hood plastic components
- Radiator Assemblies
- Fuel lines
- Transmission cooler
- Electronic Control Module
- Air Inlet Module
- Transmission sub-housing
- Gas Tanks

EN

ities for your packaging needs.



Whatever you manufacture, we've got it covered. Here are just a few of our soft packaging solutions **in action**. While these examples are valuable "thought starters," the real magic starts when we begin working with **you** to evaluate your in-house conveyance and returnable shipping needs. Only then can we develop the custom solution that fits your process, your parts. Our experts will design unique systems that take into account everything from the best fabrication to the right fabrics for accommodating and protecting each part you make. Your team puts its all into designing and manufacturing the best parts possible. We at IFR put our all into making sure those parts get where they're going, safer and more efficiently. We look forward to getting started!

Expendable Packaging

- 100% Recyclable
- Increased density over corrugated dunnage
- Class A-Surface friendly
- Created for use in large containers and hand held totes
- Cost effective solution



Shipping





Collapsible Design



Our many bulk container options offer:

- Maximum space utilizations
- Class A surface protection with collapsible design
- Most designs offer easily-removable dunnage for cleaning
- Specialized systems detailed at right:

Bulk Container

Racks

- Design to build shipping containers
- Can easily support IIVS Systems
- Creation of new containers and use of existing containers
- Combined use of variety of materials to provide flexibility and protection
- Each project specifically custom engineered to provide maximum density, durability, and ergonomic design
- Containers to fit a variety of parts and space configurations



BULK CONTAINER: COLLAPSIBLE SELF-CONTAINED HANDLING SYSTEM

- One person can easily dismantle containers and dunnage
- Dunnage stays inside container when collapsed minimizing loss or damage

SIDE LOAD BULK CONTAINERS

- Retrofits basic bulk container to be used as a rack system
- Non Class A surface protection also available
- Cost savings over conventional steel racks
- Lighter than steel racks (freight savings)
- Line side space savings
- Can be applied to any size bulk bin container
- Both single and double side loading



SLIDE-PACK BULK CONTAINERS: A UNIQUE SELF-CONTAINED HANDLING SYSTEM

- Adjustable gliding dunnage offers advanced ergonomic capabilities
- Hardware can easily adapt to a variety of containers
- Universal loading and unloading



Applications

In-Process

Tote Applications

Convert your standard tote into a customized shipping container! Made-to-fit, our tote liners conform and protect parts.

- Eliminates the need for specialty films, coatings, or protective packaging on parts
- Increased part nesting capability provides increased density
- Cost effective to manufacture
- Complete returnable system eliminates all expendable materials
- Dunnage will collapse for increased shipping savings with collapsible tote units
- Dunnage can be changed out and adapted to accommodate new programs
- No specialty tooling or die cutting. Saves time and money





- Designed to accommodate large and small parts
- Neatness and care given to each part
- Ability to nest one part to the next while separated by protective fabric
- Designed to: conserve space, manufacture economically, protect parts, and ergonomically friendly to operators
- Easy to clean and maintain
- Ability to accommodate in line sequencing of parts



s Racks



Covers

- Reduces part contact with dust and airborne substances
- Eliminates the additional use of specialty films, coatings, or protective packaging on parts
- Made of various materials to meet the needs for the care of your product
- Custom Designed for In-Process Racks, Shipping Racks, Totes, and Bulk Bins



- Returnable use eliminates all expendable materials
- Industrial elastic used to insure a secure fit and durability
- Designed for easy replacement
- Durable, reusable, washable and economical
- Colored elastic trim to match covers to specific parts
- Custom stamping & labeling of program information





ISO 9001-2000 Registered

10875 Chicago Drive
Zeeland, MI 49464

616-772-2052
Fax: 616-772-2068

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